Flexible Gravity Skatewheel Conveyors

Distributed By:

Version 1.0
Last Updated: 8/5/22

Assembly Instructions for Flexible Skatewheel Conveyor

Your Flexible Skatewheel conveyor will arrive strapped to a pallet, if it does not look like this then note on delivery paperwork that pallet is damaged and potential damage to conveyor and missing parts could occur. (If you do not write it on paperwork you can not file a damage claim)

Cut metal straps and remove box from pallet

Open box to view contents

Contents Should Include the following:

4 each Right legs with wheels

4 each Left legs with wheels

4 each Cross Braces to connect leg sets together

2 each rods with threaded ends for bolt (part of package end stop)

2 each Adjustable Side Brackets for Package End Stop

1 Bag (8 pcs) Plastic end caps

1 Flexible skatewheel conveyor

Using 2 people to lift conveyor out of box and place on floor (do not turn over yet)

Expand conveyor outward slightly making it easier to assemble

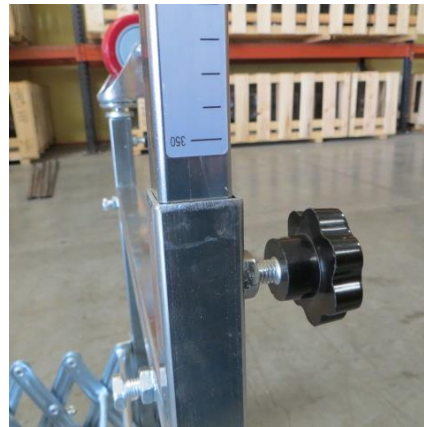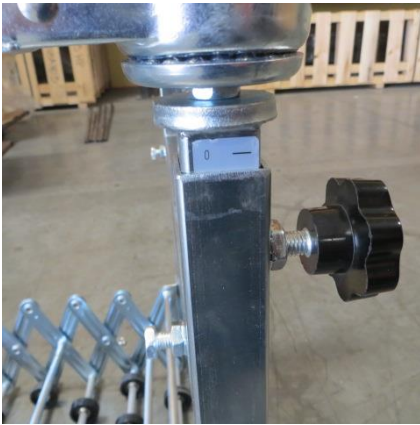**Remove the bolt with lock nut from the leg holding bracket using a 17mm wrench**

Take one Right and one left leg and use the connecting cross brace to slide the legs into the adjustable telescoping brace (do not tighten yet)

Make sure the lower and upper leg support brace are aligned so you can slide the legs into place.

Place assembled leg set downward into leg bracket holders and secure with the bold and locking nut you had previously removed

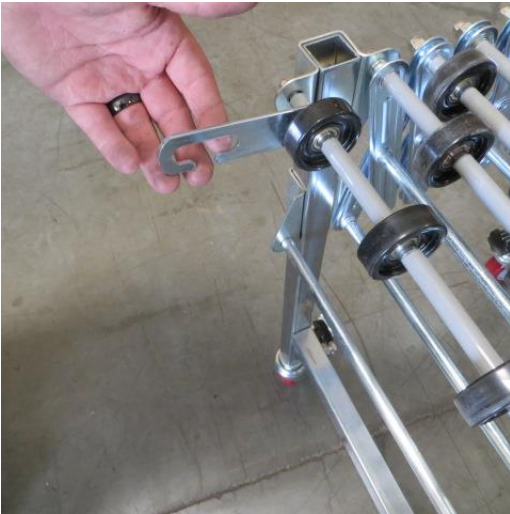**Each leg has an adjustable scale to set the height of the leg from 27.75" up to 43"**

Set height of conveyor legs before turning over

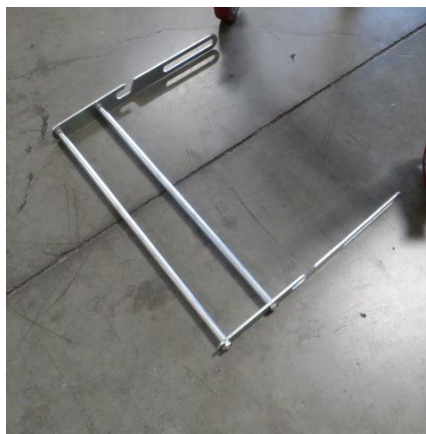

Using 2 people carefully turn your conveyor over

Secure all nut and bolts

One end of your flexible skatewheel conveyor has 2 connecting hooks used to connect multiple skatewheel conveyor sections together to make a longer conveyor, you would hook this to the rod of another conveyor so they do not separate when moving
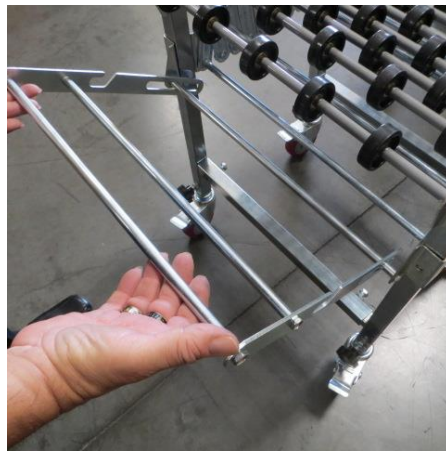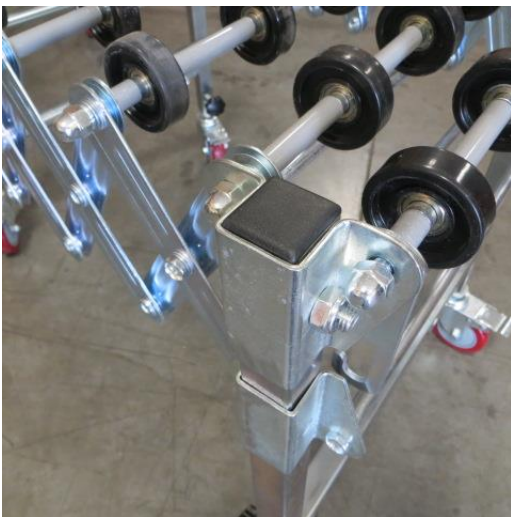

#1

#2

#3

Remove Rod

At the opposite end of your conveyor is where the Package End Stop is located. Connect both rods to the adjustable package end stop show in photo # 1 and #2

Remove rod found on conveyor frame and insert package end stop through rod and re-connect
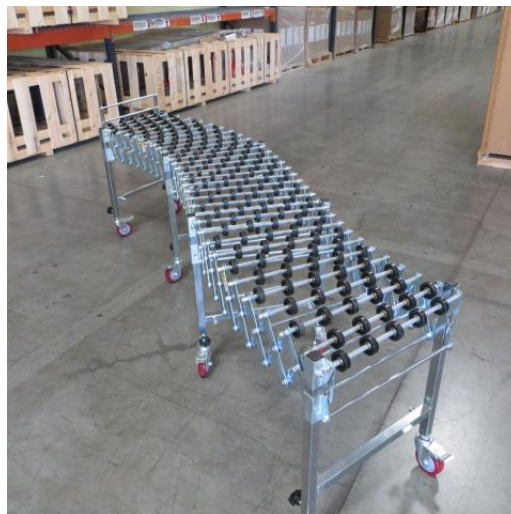
Lift package end stop upward and allow hook to connect to shaft on conveyor to secure the package end stop into place.

Install the 8 plastic end caps on top of the open tubing

Your flexible skatewheel conveyor is now fully assembled and ready to use!